Mathematical modeling, simulation optimization and control of crystallization processes for controlling the particulate properties

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### Outline



# **PhD objectives**



# **M-PB: Crystallization of plate-like crystals**

#### • Phenomenon of plate-like particle crystallization



Figure 1. Plate like crystal [1]



Figure 2. Plate like crystal shape [2]

• Mathematical model (the population balance only)

$$\frac{\partial n(L_1, L_2, t)}{\partial t} + \frac{\partial \left[G_1 n(L_1, L_2, t)\right]}{\partial L_1} + \frac{\partial \left[G_2 n(L_1, L_2, t)\right]}{\partial L_2} = B(L_1, L_2, t)$$

With the appropriate initial and boundary conditions

[1] Oullion, M., Puel, F., Fevotte, G., Righini S., Carvin, P., *Industrial batch crystallization of a plate-like organic product. In situ monitoring and 2D-CSD modelling. Part 1*, Chem. Eng. Sci. 62, 833 – 845 (2007), [2] Szilagyi , B., Lakatos, G.B., *Batch cooling crystallization of plate-like crystals: A simulation study*, Per. Pol. – Chem. Eng, *DOI: 10.3311/PPch.7581* 

# **M-PB: Crystallization of plate-like crystals**



Figure 3. Effects of cooling rate on particle shape [2]

Figure 4. Effects of seeding temperature on particle shape [2]



Figure 5. Realizable interval of particle shape

[2] Szilagyi, B., Lakatos, G.B., *Batch cooling crystallization of plate-like crystals: A simulation study*, Per. Pol. – Chem. Eng, *DOI: 10.3311/PPch.7581* 

### **M-PB: Crystallization of rod-like crystals**

#### • Phenomenon of rod-like particle crystallization



Continuous cooling crystallizer

The ongoing sub-processes

Analyzing the particulate properties

Figure 6. The rod-like particle crystallization

# M-PB: Rod like crystallization: A "simple" PB model

#### • Mathematical model (the population balance only)

$$\begin{aligned} \frac{\partial n(L_{1},L_{2},t)}{\partial t} + \frac{\partial [G_{1}n(L_{1},L_{2},t)]}{\partial L_{1}} + \frac{\partial [G_{2}n(L_{1},L_{2},t)]}{\partial L_{2}} &= \frac{1}{\tau} \Big[ n_{in}(L_{1},L_{2},t) - n(L_{1},L_{2},t) \Big] \\ + B_{p}(t) \delta(L_{1} - L_{n},L_{2} - L_{n}) - k_{br} \int_{0}^{L_{n}L_{n}} \int_{0}^{L_{n}} b_{br}^{1}(\lambda_{1},L_{1}) b_{br}^{2}(\lambda_{2},L_{2}) L_{1}^{\beta} L_{2}^{\gamma} n(L_{1},L_{2},t) d\lambda_{1} d\lambda_{2} \\ + k_{br} \int_{0}^{L_{n}L_{n}} b_{br}^{1}(L_{1},\lambda_{1}) b_{br}^{2}(L_{2},\lambda_{2}) \lambda_{1}^{\beta} \lambda_{2}^{\gamma} n(\lambda_{1},\lambda_{2},t) d\lambda_{1} d\lambda_{2} \end{aligned}$$

With the appropriate initial and boundary conditions

+++ Kinetic equations for primary nucleation, growth and particle-impeller collision breakage

- +++ Heat and mass balance equations
- +++ Solution of model-equations

# Conclusions

• In the last months 1 article was accepted in an ISI indexed journal – Periodica Polytechnica – Chemical Engineering and

• In the last months 1 article was submitted to an ISI indexed journal – Powder Technology

• Future plans (for the following 2 months):

• Finalize the codes and write the manuscript for the 2D finite volume PBE solution

• Prepare the simulation data for the heat effect manuscript

# Thank you for your attention!